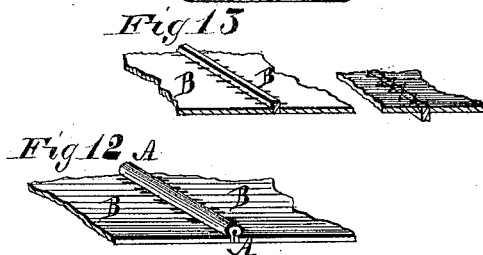
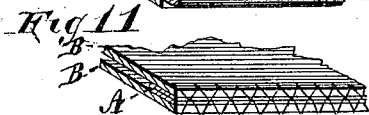
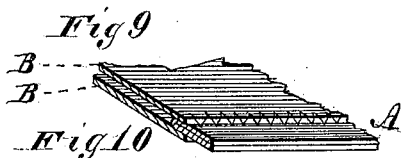
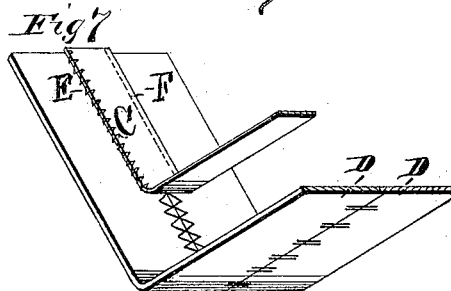
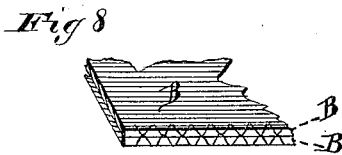
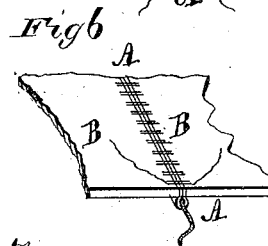
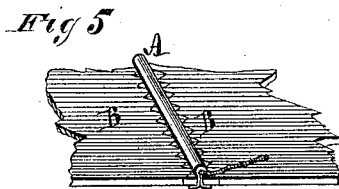
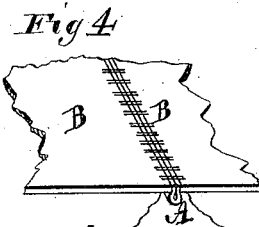
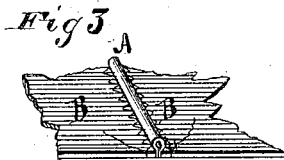
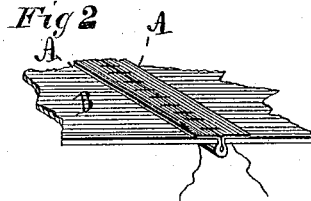
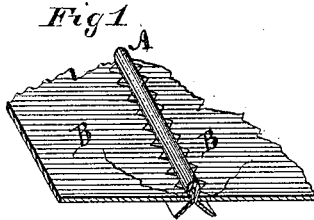


HELEN A. BLANCHARD.  
WELTED AND COVERED SEAMS.

No. 174,764.

Patented March 14, 1876.



Witnesses  
J. L. Ourand  
Philip McKie.

Inventor  
Helen A. Blanchard  
per L. Deane,  
Atty.